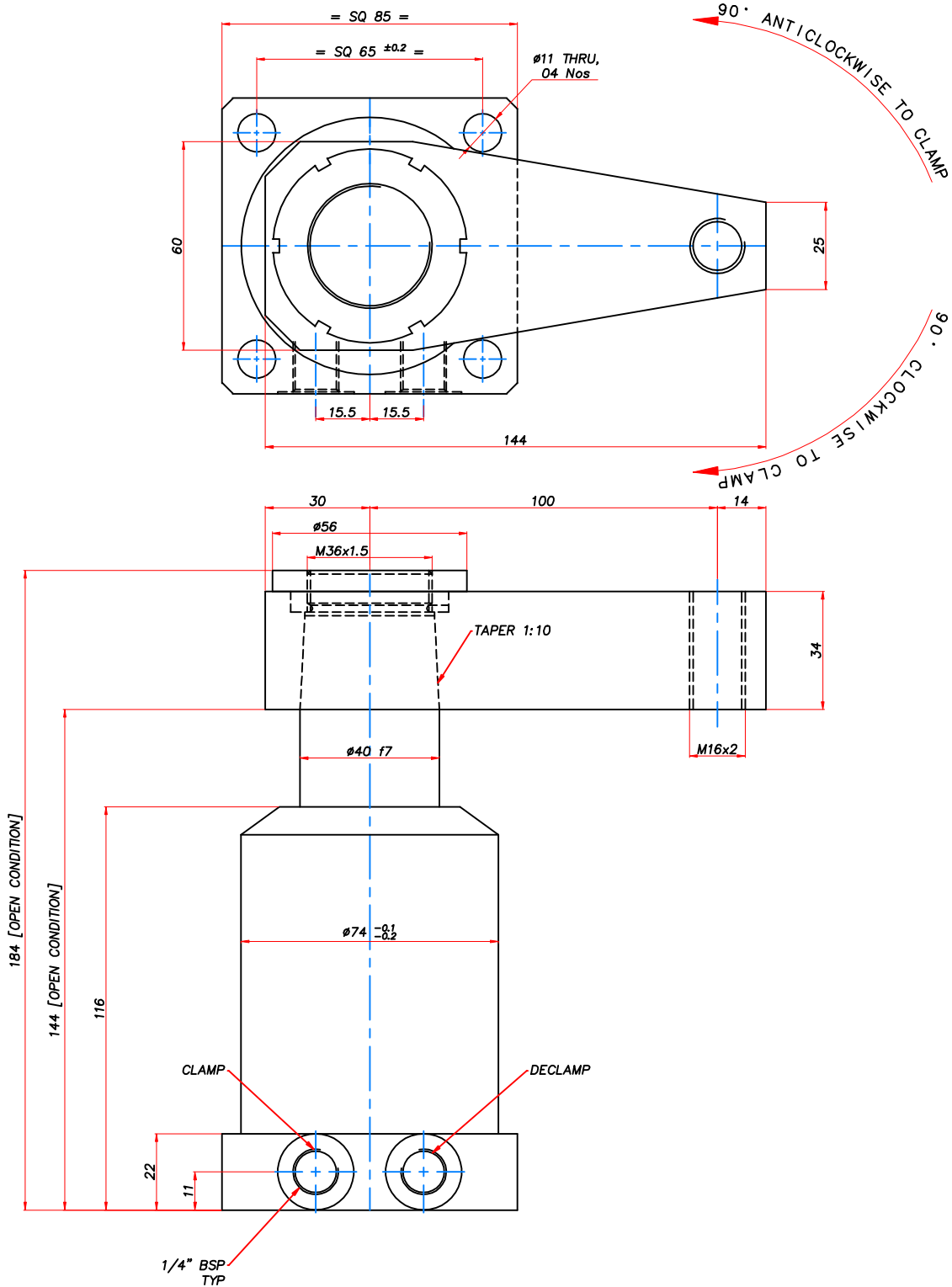



DO NOT MEASURE DRAWING . IF IN DOUBT PLEASE ASK.



NOTE:

4120-526 - ANTI CLOCKWISE TO CLAMP
4120-529 - CLOCKWISE TO CLAMP
4191-552 - CLAMPING STRAP

All dimensions are in mm unless specified					Unspecified m/c deviations (med to IS 2102)	
TITLE		HYDRAULIC SWING CYLINDER DOUBLE ACTING			Linear-Length or Diameter	
MODEL		4120-526/529 & 4191-552			Over	Upto & Inc. TOL
BORE SIZE		Ø50	PROJECTION 3rd ANGLE		-	6 ±0.1
P.R SIZE		Ø40			6	30 ±0.2
CLAMP STROKE		14			30	120 ±0.3
TOTAL STROKE		24			120	315 ±0.5
SCALE		NTS	MOUNTING	BOTTOM FLANGE	315	1000 ±0.8
DRN		RBP	RATED PR.	160 kg/cm²	1000	2000 ±1.2
CHKD		RBP	TEST PR.	240 kg/cm²	Length of shorter side of angle	
APPD		RBP	BREAKAWAY PR.	20 kg/cm²	Over	Upto & Inc. TOL
					-	6 ±1°
					6	30 ±30°
					30	120 ±20°
					120	315 ±10°
PRECISION ENGINEERING ACCESSORIES						
PEENYA BANGALORE						